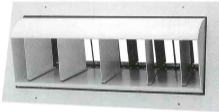


# Industrial Drum Louvre

Type AIL-A



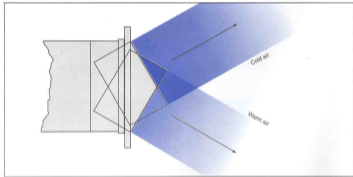
**TROX<sup>®</sup> TECHNIK**

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# Contents • Description

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Drum louvres are used for preference where the supply air from the diffuser has to travel a large distance to the occupied zone. This is the case in large rooms (halls, assembly rooms etc.), particularly when the supply of air via ceiling diffusers is not possible or not practical. Here Drum louvres are arranged in the side wall areas.

When the temperature difference between the supply air and the room air changes, the air stream is deflected upwards, (for warm air) or downwards (for cold air). Also the direction of the air stream can be affected by other factors, eg: local

convection effects or draughts within the room. For this reason, Trox Drum louvres are designed so that they can be adjusted to meet requirements for use in heating or cooling situations. Drum louvres are designed for handling large air volumes and long throws making them ideal for buildings with high ceilings such as Airport Terminal Buildings, Hotel reception areas, Shopping Arcades, Museums, Sports Centres and Departmental Stores. Drum louvres are especially suitable for Atrium Installation.

## Type AIL-A Standard Supply

Comprises of drum louvre section of extruded aluminium mounted in extruded aluminium border for mounting onto wall. The border profile can be supplied with punched or unpunched flange for screw fixing.

The drum louvre can be adjusted 30° upwards and 30° downwards. The drum louvre guide vanes can also be laterally adjusted to enable the airstream to be fully directional.

For volume control purposes, an opposed blade damper can be fixed to the rear of the drum louvre, and is operable from the front of the drum louvre.

## Dimensions

SIZE	B	H	G	D	F	n
1	250	150	75	90	40	2
2	300	150	75	90	40	3
3	475	150	75	90	40	5
4	625	150	75	90	40	7
5	500	250	125	150	60	3
6	650	250	125	150	60	4
7	750	250	125	150	60	5
8	900	250	125	150	60	6

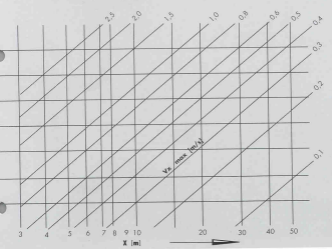
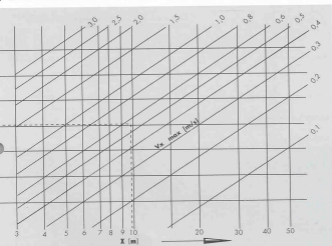


# Aerodynamic Data • Nomenclature

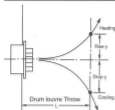
- |                         |  |
|-------------------------|--|
| $V$ (m <sup>3</sup> /h) | = Supply Air Volume                                      |
| $V_{eff}$ (m/s)         | = Effective Jet Velocity                                 |
| $V_x$ max (m/s)         | = Maximum Core Velocity at distance $X$                  |
| $X$ (m)                 | = Throw  |
| $\Delta p_t$            | = Total Pressure Drop (pa)                               |
| NC, dB(A)               | = Sound Pressure Level<br>Assuming 6 dB Room Attenuation |



Diagram 1



# Aerodynamic Data

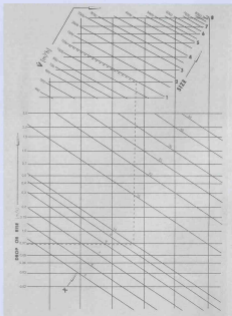


Airstream Drop or Rise due to varying temperature difference between supply and room temperature  $\Delta t_r$  (K).

Drop and rise is directly proportional to  $\Delta t_r$

Airstream Drop and Rise  $y$

Diagram 2



## Selection Example

Given : 1,200 m³/h K = -16°C

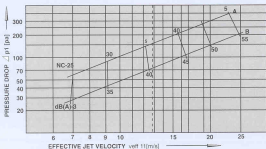
Select :

From Diagram 1  
 Size 2 Louvre  
 V<sub>eff</sub> 13 m/s  
 Throw 10m  
 V<sub>x</sub> max = 54 m/s

From Diagram 3  
 V<sub>eff</sub> 13 m/s  
 NC = 35 or 40 dB(A)  
 Δp<sub>t</sub> = 150 (pa)

From Diagram 2  
 1,200 m³/h, size 2, 10 m Throw  
 Airstream Drop = 0,07 m³/K  
 Total Drop for 10m Throw = 1,12m

## Pressure Drop and Noise Levels

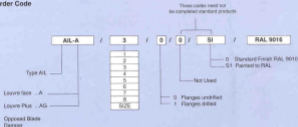


CORRECTION VALUES FOR dB(A) : NC

SIZE A	1	3	4	5	6	7	8
	-3	-1	-	+1	-3	-1	+1

# Order Details

## Order Code



## Specification Text

Drum louvre type AIL-A for long throw distances and for heating and cooling purposes, manually adjustable allowing variation in discharge angle to compensate for changing temperature difference.

Drum louvres can be adjusted 30° upwards and 30° downwards. The drum louvre guide vanes can also be fully adjusted laterally which enables the air jets to be fully directional. There are eight sizes to choose from.

## Materials

Construction is of aluminium, the border and drum louvre being extruded from aluminium to BS 1474 grade 6063T6.

AIL-A drum louvre are supplied with a powder coat finish to RAL 9010 as standard or can be painted in a wide range of colours to suit customers requirement.

## Accessories

Drum louvre can be supplied with an opposed blade damper in the rear of the louvre. Construction is of galvanised mild steel to BS 2988 Z2 G275 M for the border and BS 1472 grade 6063T6 for the extruded aluminium blades.

The damper unit is finished stove enamel paint matt black.

## Order Example

Make : TROX  
Type : AIL-AS/0

Make : TROX  
Type : AIL-AS/41/0/S1/RAL 9001